



INEOS PP N01N-00

INEOS Olefins & Polymers USA - Polypropylene Impact Copolymer

Tuesday, November 5, 2019

General Information

Product Description

N01N-00 is a high stiffness, impact copolymer specially designed for freezer-to-microwave performance. This extrusion grade resin exhibits an excellent balance of impact and stiffness properties, and combines high heat resistance with good gloss and thermoformability. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

General

Material Status	<ul style="list-style-type: none"> Commercial: Active 		
Availability	<ul style="list-style-type: none"> North America 		
Features	<ul style="list-style-type: none"> Food Contact Acceptable High Heat Resistance 	<ul style="list-style-type: none"> High Stiffness Impact Copolymer 	<ul style="list-style-type: none"> Medium Gloss
Uses	<ul style="list-style-type: none"> Thermoforming Applications 		
Agency Ratings	<ul style="list-style-type: none"> EC 1907/2006 (REACH) FDA 21 CFR 177.1520 		
RoHS Compliance	<ul style="list-style-type: none"> Contact Manufacturer 		
Forms	<ul style="list-style-type: none"> Pellets 		
Processing Method	<ul style="list-style-type: none"> Extrusion 	<ul style="list-style-type: none"> Thermoforming 	

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.908		ASTM D792
Melt Mass-Flow Rate (230°C/2.16 kg)	1.9	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, Injection Molded)	4360	psi	ASTM D638
Tensile Strength ² (Break, Injection Molded)	2210	psi	ASTM D638
Tensile Elongation ² (Yield, Injection Molded)	6.5	%	ASTM D638
Tensile Elongation ² (Break, Injection Molded)	150	%	ASTM D638
Flexural Modulus - 1% Secant (Injection Molded)	235000	psi	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-4°F, Injection Molded)	1.0	ft·lb/in	ASTM D256
Notched Izod Impact (Area)			ASTM D256
-4°F, Injection Molded	2.52	ft·lb/in ²	
73°F, Injection Molded	No Break		
Instrumented Impact, Ductility			ASTM D3763
-4°F	Ductile		
73°F	Ductile		
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	95		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi, Unannealed, Injection Molded	231	°F	
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed, Injection Molded	141	°F	
Vicat Softening Temperature	309	°F	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (60°, Injection Molded)	75		ASTM D2457

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Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min